RICH MEN'S CHILDREN

By GERALDINE BONNER

Author of "THE PIONEER", "TOMORROW'S TANGLE," etc.

Illustrations by DOM. J. LAVIN

Copyright 1906 by The BOBBS-MERRILL CO.

SYNOPSIS.

CHAPTER XVII.—Continued.

CHAPTER XVIII.

The Wall Across the Way.

"Neither You Nor Anyone Else Had a Right to Interfere."

The Old Man's Face Became a Study.

(TO BE CONTINUED.)

HOW THIS WOMAN FOUND HEALTH

Would not give Lydia E. Pinkham's Vegetable Compound for All Rest of Medicine in the World.

Utica, Ohio.—"I suffered everything from a female weakness after baby came. I had numb spells and was dizzy, had black spots before my eyes, my back ached and I was so weak I could hardly stand up. My face was yellow, even my fingernails were colorless and I had displacement. I took Lydia E. Pinkham's Vegetable Compound and now I am stout, well and healthy. I can do all my own work and can walk to town and back and not get tired. I would not give your Vegetable Compound for all the rest of the medicines in the world. I tried doctor's medicines and they did me no good."—Mrs. MARY EARLEWINE, R.F.D. No. 3, Utica, Ohio.

Another Case.

Nebo, Ill.—"I was bothered for ten years with female troubles and the doctors did not help me. I was so weak and nervous that I could not do my work and every month I had to spend a few days in bed. I read so many letters about Lydia E. Pinkham's Vegetable Compound curing female troubles that I got a bottle of it. It did me more good than anything else I ever took and now it has cured me. I feel better than I have for years and tell everybody what the Compound has done for me. I believe I would not be living to-day but for that."—Mrs. HETTIE GREENSTREET, Nebo, Illinois.

Omaha is trying girls as telegraph messengers.

Mrs. Winslow's Soothing Syrup for Children teething, softens the gums, reduces inflammation, allays pain, cures wind colic, 25c a bottle. Adv.

More juice can be extracted from a lemon by heating it slightly than if it be squeezed when cold.

Liquid blue is a weak solution. Avoid it. Buy Red Cross Ball Blue, the blue that's all blue. Adv.

All Dead.

Do you suppose there are any men who can prove they had no vices?"

"Certainly."

"Where's their proof?"

"On their tombstones."

INDUSTRY and MECHANICS

ACCURACY INSURED BY TOOL

Gauge and Cuts Door and Window Frames for Mountings—Handy for Any Carpenter.

Carpenters will find a very handy addition to their kits in the tool designed by an Indiana man. For gauging and cutting doors and window frames for locks, hinges and other mountings it save time and insures accuracy. A handle, with cutting blades in its head, is slidably mounted on a gauge rod. A turn of the handle in one direction loosens the grip on the rod and a turn in the other direction tightens it. At one end of the gauge

A Handy Tool.

rod is a triangular flat head. To use this tool the gauge is set at the desired point and, with the flat head as a guide, is drawn down the edge of the door, cutting out a recess for hinge or bolt. With mallet and chisel the workman can then quickly hollow out a space in which the mounting will lie flush with the surface of the wood.

USES FOR CALCIUM CARBIDE

Supplies Acetylene Gas for Automobile Lamps in United States—Also Used in Europe.

The world's consumption of calcium carbide, produced at about seventy-five factories, was 260,000 tons in 1911, Europe taking 160,000 tons, and North America only 49,000. It supplies acetylene gas, of which a leading use in the United States is for 700,000 automobile lamps, but which is more employed for general illumination in other countries, France and Algeria having now 250 towns lighted with acetylene. The late acetylene exposition at Paris has drawn attention anew to the advantages of this gas. Safety apparatus of many kinds makes it not only a substitute for electricity or ordinary gas, on a large or small scale, but adapts it for many places where these two agents are not available. As one of the numerous interesting exhibits, a consular report has brought to notice a so-called "light box." When this is plunged into a pail of water, an ingenious mechanism permits just enough water to enter automatically and the gas given off can be made available at any moment for lighting buildings in construction, scenes of accident, aviation grounds, or any large open space. Portable stakes hold the lamps where desired.

HOLDER FOR PAINT BRUSHES

Five Metal Containers Furnish Excellent Receptacle for Keeping Instruments Clean.

To keep paint brushes in good condition during the time they are not in use, particularly when the brushes in question are to be used in fine interior decoration work, is not a simple task, but one which is aided materially by

Sanitary Brush Holder.

such a brush keeper as is here shown. The five metal containers in this box make it possible to keep brushes used in different paints and varnishes separate, and the clips keep the brushes from coming in contact with the bottom and sides of the retainers.

Transmit Colored Lights.

Even under the most favorable conditions white, yellow, green and red are the only colored lights which can be projected more than three miles through lenses.

Many Women Workers.

This country employs 800,000 women in its industries.

GOLD BEATING IS OLD TRADE

Work Is Done Entirely by Hand and Leaf Is Hammered Out in Small Home Workshops.

Gold beating is one of the oldest trades in Birmingham, England. To a large extent this trade has gone to Germany through the competition of cheap labor, but it is asserted that that the best gold leaf is still made in England. The work is done entirely by hand, and the customary sign is the picture of a gilded arm bearing a hammer poised for the blow. The leaf is hammered out in small home workshops from 24-carat gold, but is first sent to the rolling mills, whence it is returned in long thin ribbons one and one-quarter inches wide and one-thousandth part of an inch in thickness. Then it is ready for the beater. The ribbon is generally cut off in small one and one-quarter inch squares weighing about six grains.

The thin square is placed in the center of a vegetable parchment pad, consisting of 100 sheets on top and the same number beneath. This is beaten with a 14-pound hammer, and the gold, when considerably reduced in thickness, is placed between leaves of goldbeater's skin—that is, skin prepared from a thin but tough membrane found in the large intestine of the ox. Eight hundred pieces of the hammered leaf are arranged over each other, between leaves of the skin—the whole being placed between parchment bands and beaten for a couple of hours with a seven-pound hammer. Then the 800 pieces are cut up into 3,200 pieces and again beaten. When the work is done the leaf is one-fifty-thousandth part of an inch in thickness and almost as light as air.

An odd custom is invariably to preserve the leaf for sale purposes in old Bibles and Testaments, and enormous quantities of these sacred books are used for this purpose. There are not many goldbeaters left now in Birmingham, but a generation ago there were many factories, the largest of which employed 300 hands.

USEFUL JACK FOR VEHICLES

Implement Especially Adapted for Automobiles May Be Adjusted to Position Desired.

In describing and illustrating a vehicle jack, invented by W. T. Adams of Corinth, Miss., the Scientic American says:

"This improved jack is adapted for lifting wheels of vehicles, especially automobiles, when the vehicles are run over a jack, so that the latter engages the axles. The block may be

Vehicle Jack.

adjusted higher or lower as may be required to accommodate the jack to different vehicles; and when the jack is not in use, the axle support may be turned down to the right, as indicated by dotted lines in the engraving, and thus the jack as a whole will occupy comparatively small space and may be conveniently carried in the auto or other vehicle when required.

NOTES OF INDUSTRY AND MECHANICS

American fly paper sells in great quantities in Vladivostok, Siberia.

Sydney, Australia, is planning to build a model suburb for working people.

Siberia is expected to be an important source of the world's food at no distant day.

In 1911 Florida produced $9,473,638 worth of phosphates, leading every other state.

The latest piece of automobile paraphernalia consists of a combination foot stool and lunch basket.

To replace coal in a kitchen range an Ohio inventor has patented a household gas generator and burners.

Japan is now producing about 6,600,000 pounds of camphor annually, a little more than half the world's supply.

The net revenue of Medicine Hat, Alberta Province, for the sale of natural gas for the last year was $60,000.

Russia is becoming constantly more able to supply many of its own wants, even in the higher classes of machinery.

Shoes should be bought late in the day, when their prospective wearer's feet are spread to their greatest extent.

By using finely powdered ingredients and great pressure cement articles have been made to resemble porcelain.

London heads the world's cities in the consumption of illuminating gas, using 8,000 cubic feet per capita annually.

Five francs (96.5 cents) is more than the average laborer gets for a day's work in the Lyon district of France.

More gold was mined in South Dakota last year than in any year since that state began to produce the precious metal.

Cholera and Tobacco.

For a long time it has been noted that smokers are relatively immune to certain epidemic sicknesses, especially cholera. Dr. Wenck, professor of the Imperial Institute of Berlin, has found that by manipulating cigars in water containing 1,500,000 cholera bacilli per cubic centimeter of twenty-four hours. The same doctor has proved that tobacco smoke rapidly kills the cholera germ. In a tobacco factory in Hamburg not a single case of cholera was found among the workers during the last great epidemic, though they lived in districts most affected by the plague.—Harper's Weekly.

She Hadn't Thought of That.

"Marriage brings its awakenings."

"Yes," sighed the other lady. "I remember that I, as a bride, was thunderstruck to find that my husband, after a limited amount of going to pink teas and matinees, had to go back to work and support the pair of us."

GOOD ROADS

WHAT IMPROVED ROADS MEAN

Spells Prosperity and Happiness to Every Community Which Has Forethought to See Blessings.

(By R. E. GLDS.)

Good roads are conducive to better schools, live rural churches, pleasant rides, good markets, social advancement, a closer bond of sympathy and co-operation between the farmer and his city cousin who works at the forge, the lathe or the spindle. It spells prosperity and happiness to every community which has the means and business foresight to see the manifold blessings which a scientific system of good roads secures for its people. Mud roads spell an enormous mud tax beside which our tariff is like a pygmy to an elephant.

Again, good roads annihilate distances and rob farming of the dread and drudgery of rural seclusion, the fact being notably apparent where a farmer is the wise and happy owner of a high-quality, dependable and economical motor car. Mud roads bring social life on the farm to low ebb, empty the rural churches, make many little red school houses but a memory and populate the country with floating tenants who care very little for the growth and perpetuation of the institutions which are the bulwark of our national greatness.

Then good roads save time, save horses and wagons, automobiles and gasoline. They enable the farmer to market, at minimum cost, in rain or shine, his perishable produce such as fruits, vegetables, milk, butter, eggs and meat. Mud roads compel the farmer to leave such produce either go to waste or deterioration, or what is near to either, deter him from producing any of these profit-bearing commodities because he has no dependable and convenient avenue for marketing them.

In cases of acute illness good roads enable the physician to bring speedy relief to the sick annually and save the lives of hundreds of our men, women and children, a fact which more than trebly compensates any amount of money which we may spend as a nation, state, county, city or town. Good roads spell humanity, relief, mercy, life, growth and prosperity, whereas mud roads too often spell poverty, weakness, decay, sickness, suffering and death.

As road improvement is of nationwide interest it should be supported by our national, state and county governments. This is notably true with interstate highways, for it is manifestly unjust to tax all the improvement to the abutting land, to the county or even to the state. Why should not our national government promote interstate commerce through good country roads as well as through river and harbor improvements?

Good and patriotic men seem to be at variance as to what is the best system of building roads. Some advocate three or more cross-continent trunk highways to be built and maintained equally by the federal government and by the various states through which the trunk highways go. Others favor the improvement of these roads first which run to the county seat, provided it is a good railroad market town, and if not, to the most accessible large railroad town in the county. They believe that these roads should be properly ditched, graded, rolled and dragged. Culverts should be built where the water is inclined to flow across the road during heavy rains. Grades should be raised in low places, hills materially dug down and good bridges built over creeks and streams of all kinds.

The citizens of a given county could by this plan easily determine on the first ten miles of good roads to be built and maintained. Then the next five or ten and so on further away from the principal town or towns in the county until every foot of dirt road in the county is put in first-class condition.

The good leaven is working in the minds, hearts and consciences of the American people. Good roads to them, now means more than ever before, the avenues which leads to national strength; prosperity and happiness to which every good citizen should be glad to give his due measure of enthusiastic support.

Kernel of Problem.

Water will change the best of earth roads into a streak of mud in a very short time and right here is the kernel of our road problem. How shall we keep the water from soaking into the traveled part of our roads? There are many who seem to be willing to tell us how, but very few are able to "show us." Tilling and dragging are the only good things that have "delivered the goods" to date.

Kansas Rock Road.

The first mile of rock road in Kansas, running west of Garnett, when completed, cost $1,415, and much of the work on it was done by the farmers themselves. The county contributed $200, a city club $100, and the residents of the town $65.

Small Farms Best.

Some men think it a fine thing to own big farms, and so it is, provided one knows how to manage them to advantage, but a little farm kept well in hand fattens the bank account more than a big one neglected.

Best Milk Pail.

The best milking pail is the one so constructed that it will reduce to a minimum the amount of dirt falling into the milk during the process of milking.

Washing a Separator.

Washing a separator is not a very difficult job if done soon after separating.

Unprofitable Poultry.

There is nothing to be made by starving poultry.

Practical Fashions

MISSES' DRESS.

In this model we have a dainty dress for the young girl and one especially attractive if carried out in any of the new and beautiful silks now in vogue. The dress is to be worn with a guimpe. The two-piece skirt can be finished with Empire or regulation waist line, and with or without peplum.

The pattern (6080) is cut in sizes 14, 16 and 18 years. Age 15 requires 3½ yards of 44-inch material and 5¼ yards of braid.

To procure this pattern send 10 cents to "Pattern Department," of this paper. Write name and address plainly, and be sure to give size and number of pattern.

NO. 6080. SIZE..........
NAME..........
TOWN..........
STREET AND NO..........
STATE..........

LADY'S SKIRT.

Here is a charming skirt for an evening dress. It is cut in three gores and many be made with Empire or regulation waist line, and in round or medium sweep length, with long, square or pointed train. Satin, silk, voile and similar fabrics are appropriate.

The pattern (6064) is cut in sizes 22 to 30 inches waist measure. Medium size will require 5¼ yards of 36-inch material. Width of lower edge in square train is three yards.

To procure this pattern send 10 cents to "Pattern Department," of this paper. Write name and address plainly, and be sure to give size and number of pattern.

NO. 6064. SIZE..........
NAME..........
TOWN..........
STREET AND NO..........
STATE..........

Told by Sir E. Poynter.

Sir Edward Poynter, P. R. A., tells many good stories in an interview in the Morning Post.

My election as president of the Royal academy (he says) came more or less as a surprise. The first intimation I had of it was from old Sidney Cooper, who was always very friendly to me. He was as deaf as a post, and always talked, as some deaf people do, at the top of his voice. During the time when it was evident, from poor Millais's terrible state, that there must soon be another election to the presidency, the varnishing days came round, when members are present in full force, and Cooper came up to me and said, in a voice which could be heard by every one in the room: "This is quite between ourselves, you know, but you are going to be the new president."

Outspoken Intelligence.

A letter addressed "To my dear God in Heaven," written in a child's handwriting, was recently posted in a Russian townlet. As the address was written in German, the Russian post authorities forwarded it to the German frontier post office at Tilsit. The postmaster of the latter place returned it to its place of origin with the following superscription: "To be returned. The addressee is in Heaven, with which Germany has no communication."

Simply Do One's Best.

Everything that happens to us leaves some trace behind it, everything contributes imperceptibly to form us. Yet often it is dangerous to take a strict account of that. For, either we grow proud and negligent or downcast and dispirited; and both are equally injurious in their consequences. The safe plan is, always simply to do the task that lies nearest us.—Goethe.

THE LURE OF THE WEST

WESTERN CANADA ATTRACTING THOUSANDS OF SETTLERS.

Writing on the Canadian West, an eastern exchange truthfully says:

"The West still calls with imperative voice. To prairie and mountain, and for the Pacific Coast, Ontario's young men and women are attracted by tens of thousands yearly. The great migration has put an end to the fear, freely expressed not many years ago by those who knew the West from the lakes to the farther coast of Vancouver Island, that Canada would some day break in two because of the predominance of Continental European and American settlers in the West."

This is true. While the immigration from the United States is large, running close to 150,000 a year, that of the British Isles and Continental Europe nearly twice that number, making a total of 400,000 per year, there is a strong influx from Eastern Canada. It is not only into the prairie provinces that these people go, but many of them continue westward, the glory of British Columbia's great trees and great mountains, the excellent agricultural valleys, where can be grown almost all kinds of agriculture and where fruit has already achieved prominence. Then the vast expanse of the plains attract hundreds of thousands, who at once set to work to cultivate their vast holdings. There is still room, and great opportunity in the West. The work of man's hands, even in the cities with their record-breaking building rush, is the smallest part of the great panorama that is spread before the eye on a journey through the country. Nature is still supreme, and man is still the divine pigmy audaciously seeking to impose his will and stamp his mark upon an unconquered half continent.

The feature that most commends itself in Western development today is the "home-making spirit." The West will find happiness in planting trees and making gardens and building schools and colleges and universities, and producing a home environment so that there will be no disposition to regard the country as a temporary place of abode in which everyone is trying to make his pile preparatory to going back East or becoming a lotus-eater beside the Pacific.

The lure of the West is strong. It will be still stronger when the crude new towns and villages of the plains are embowered in trees and vocal with the song of birds.—Advertisement.

The Verdict.

A Chicago politician invited his cousin from the old country and had him appointed a smoke inspector. This was in the old days. He was turned loose to inspect without any instructions whatever, and this is the report he rendered at the end of the first month:

"I certify that I have inspected the smoke of this city for the thirty days past. I find plenty of smoke and apparently of good quality. Respectfully submitted."

HAIR CAME OUT IN BUNCHES

813 E. Second St., Muncie, Ind.—"My little girl had a bad breaking out on the scalp. It was little white lumps. The pimples would break out as large as a common pinhead all over her head. They would break and run yellow matter. She suffered nearly a year with itching and burning. It was sore and itched all the time. The matter that ran from her head was very thick. I did not comb her hair very often, her head was too sore to comb it, and when I did comb, it came out in bunches. Some nights her head itched so bad she could not sleep.

"I tried several different soaps and ointments, also patent medicine, but nothing could I get to stop it. I began using Cuticura Soap and Cuticura Ointment this summer after I sent for the free samples. I used them and they did so much good I bought a cake of Cuticura Soap and some Cuticura Ointment. I washed her head with Cuticura Soap and rubbed the Cuticura Ointment in the scalp every two weeks. A week after I had washed her head three times you could not tell she ever had a breaking out on her head. Cuticura Soap and Ointment also made the hair grow beautifully." (Signed) Mrs. Emma Patterson, Dec. 22, 1911.

Cuticura Soap and Ointment sold throughout the world. Sample of each free, with 32-p. Skin Book. Address post-card "Cuticura, Dept. L, Boston." Adv.

Way With Most Of Us.

Mayor Gaynor, at a dinner in New York, discussed the arguments of a very young and very cocksure lawyer.

"This young chap from the country," said the mayor, "would do well to follow—instead of trying to lead—older, wiser, and more experienced men than himself. But——"

The mayor sighed whimsically.

"Heigho!" he said. "Some men never have any respect for gray hairs till after they've acquired a few of their own."

Important to Mothers
Examine carefully every bottle of CASTORIA, a safe and sure remedy for infants and children, and see that it Bears the Signature of Chat H. Fletcher
In Use For Over 30 Years.
Children Cry for Fletcher's Castoria

In Jail.

Sympathetic Visitor—Can't you do something to make life smooth for these poor men?

Practical Officer—Sure, lady. Don't we iron them?

Always Trying.

"He's always trying to start something."

"A scrapper, eh?"

"No, he owns a motorcycle."

No thoughtful person uses liquid blue. It's a pinch of blue in a large bottle of water. Ask for Red Cross Ball Blue. Adv.

Chicago's schools in 1912 cost the city $27,399,275.

The Best Beverage under the Sun—

Drink Coca-Cola

A welcome addition to any party—any time—any place.

Sparkling with life and wholesomeness.

Delicious Refreshing Thirst-Quenching

Demand the Genuine—Refuse Substitutes.

At Soda Fountains or Carbonated in Bottles.

THE COCA-COLA COMPANY, ATLANTA, GA.

Whenever you see an Arrow think of Coca-Cola.

W. L. DOUGLAS
$3.00 $3.50 $4.00 $4.50 AND $5.00 SHOES FOR MEN AND WOMEN
The largest makers of Men's $3.50 and $4.00 shoes in the world.
TAKE NO SUBSTITUTE
W. L. DOUGLAS - - Brockton, Mass.

Tanbark As a Fuel.

Perhaps the most important of waste fuels in the United States has been spent tanbark. A rough estimate would indicate that this material generated a few years ago an amount of steam that would have otherwise required the yearly consumption of about 2,000,000 tons of high grade coal. Yet this valuable fuel was at one time considered a mere detriment and an expense to the leather industry. It was disposed of by lumping it into rivers, filling in waste ground and by making roads with it, often necessitating the paying out of large sums for its disposition. This strikingly illustrates a case of how the improvement of a furnace converted a hitherto supposed combustible into a valuable waste fuel of the auto-combustible class, and shows how an enormous waste was converted into an equally great economy.—Engineering Magazine.

As Bad as That?

Mrs. Crocker was enjoying her first trip abroad. Her husband had recently acquired great wealth, and, although she knew that her knowledge of society was vague, she did not wish others to ascertain the fact.

One evening she was invited to a box party at a theater. Seated next to her was one of the leaders in society, Mrs. Stone.

"I find the acoustics of the house very bad," remarked Mrs. Stone, "don't you?"

"Yes, it does seem so," replied Mrs. Crocker, thoughtfully. "I understand it comes from a brewery in the neighborhood."

Monotonous.

"Whatche gonna do with that knife?"

"I'm gonna play I'm cuttin' you up."

"Aw, you always want to play doctor."

CANADA'S OFFERING TO THE SETTLER
THE AMERICAN RUSH TO WESTERN CANADA IS INCREASING
160 ACRE FARMS IN WESTERN CANADA FREE
Free Homesteads
Social Conditions
W. S. NETHERY, 413 Gardner Bldg., Toledo, Ohio

The Wretchedness of Constipation
Can quickly be overcome by CARTER'S LITTLE LIVER PILLS.
Purely vegetable—act surely and gently on the liver. Cure Biliousness, Headache, Dizziness, and Indigestion. They do their duty.
SMALL PILL, SMALL DOSE, SMALL PRICE.
Genuine must bear Signature Brent Good

SPECIAL TO WOMEN
Do you realize the fact that thousands of women are now using
Paxtine
A Soluble Antiseptic Powder
as a remedy for mucous membrane affections, such as sore throat, nasal or pelvic catarrh, inflammation or ulceration, caused by female ills? Women who have been cured say "it is worth its weight in gold." Dissolve in water and apply locally. For ten years the Lydia E. Pinkham Medicine Co. has recommended Paxtine in their private correspondence with women.
For all hygienic and toilet uses it has no equal. Only 50c a large box at Druggists or sent postpaid on receipt of price. The Paxton Toilet Co., Boston, Mass.

DAISY FLY KILLER
HAROLD SOMERS, 150 DeKalb Ave., Brooklyn, N. Y.

PARKER'S HAIR BALSAM

POPULAR MUSIC FREE

THOMPSON'S EYE WATER
JOHN L. THOMPSON SONS & CO., Troy, N.Y.

PUTNAM FADELESS DYES
MONROE DRUG COMPANY, Quincy, Ill.

W. N. U., CINCINNATI, NO. 23-1913.